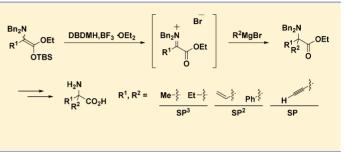
Synthesis of α , α -Disubstituted α -Amino Esters: Nucleophilic Addition to Iminium Salts Generated from Amino Ketene Silyl Acetals

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S Supporting Information

ABSTRACT: Alkoxycarbonyl iminium species are prepared easily by the oxidation of tetrasubstituted amino ketene silyl acetals, and subsequent nucleophilic addition of Grignard reagents to the iminium salts gives α , α -disubstituted α -amino ester derivatives in moderate to good yields, in which aryl and ethynyl substituents are readily introduced.



INTRODUCTION

 α, α -Disubstituted α -amino acids have received considerable attention, because oligopeptides containing them alter the stabilization and the conformation of the secondary structure of the protein.¹ Although various approaches to the synthesis of α, α -disubstituted α -amino acids have been reported,² to the best of our knowledge, only a few acceptable methods are known. A practical synthesis of α, α -disubstituted α -amino acids has been achieved using a phase-transfer catalyst.³ This type of alkylation of the ester enolate has been successfully applied to the synthesis of α -substituted amino acids.⁴ However, there are some drawbacks associated with the scope of the reaction. In addition, conventional alkylation approaches are not always applicable to vinylation, arylation, and alkynylation.

Formation of sp^2-sp^3 and $sp-sp^3$ bonds at the position α to carbonyls has recently been resolved by utilizing Pd-catalyzed coupling reactions.^{5,6} Although very useful direct α -arylations^{6a,b} of ketone,^{6c-f} ester,^{6g-i} amino ester,^{6j-1} and amide^{6m} have been reported using palladium catalysts, there still remains a need for a new arylation method for acyclic α, α -disubstituted α amino esters as well as in the intramolecular cases.⁶¹

Consequently, it is of importance to develop methodologies more compatible with the diverse spectra of functional groups. Although more straightforward synthetic approaches involve nucleophilic addition to α -imino esters, they sometimes suffer from lower electrophilicity of the imino moiety as compared with that of α -keto esters, and regio- and chemoselectivity between imino and ester groups is also a critical issue. Except for some reports, the following methods have been used to circumvent the problems: introduction of an electron-withdrawing group at the imino nitrogen moiety, the use of ate complexes as nucleophiles, activation by Lewis acids, and generation of the iminium ions.^{4e} For example, iminomalonates, regarded as highly reactive imine derivatives, reacted with organolithium or Grignard reagents to give addition products in moderate yields.^{7a,b} In addition, organometallic reagents such as diethylzinc sometimes induced undesirable hydrogenation and N-alkylation as well as C-alkylation of α -imino esters.^{7c}

Iminium salts are very reactive and attractive species in organic synthesis. Regarding the synthesis of natural products such as alkaloids, iminium ion mediated cyclization is effective.⁸ Reported examples using iminium species involve addition of organometallic reagents for the synthesis of β -amino acids,^{9a,b} β -amino ketones, 1,3-amino alcohols,^{9c} and so on.^{9d-j}Petasis reported the synthesis of α -monosubstituted α -amino acids by the nucleophilic addition of boronates to the iminium ions, which were prepared by the condensation of primary or secondary amines with ethyl glyoxylate in situ.¹⁰ Although the use of iminium ion is a promising procedure, there is much room for the general synthesis of α , α -disubstituted α -amino acids, since only limited examples are available.^{10b}

We have recently reported that an alkoxycarbonyl iminium species is generated easily from trisubstituted amino ketene silyl acetal by oxidation, and the subsequent nucleophilic addition of various nucleophiles readily affords the addition products.¹¹ The applicability of our iminium system would be greatly enhanced with a more convenient synthesis of α, α -disubstituted α -amino acids possessing sp- or sp²-hybridized carbons: e.g., α, α -diaryl α -amino acids. Therefore, tetrasubstituted amino ketene silyl acetal was chosen as a suitable precursor to the iminium salt. This paper describes a convenient synthesis of α, α -disubstituted α -amino acids, which uses the nucleophilic addition of Grignard reagents to iminum salts generated from amino ketene silyl acetals.

RESULTS AND DISCUSSION

Amino ketene silyl acetals **3a,b** and **4** were prepared from 2amino esters **1a,b** and **2**. On treatment of ethyl 2-amino propanoates **1a,b** with LDA (Scheme 1, method A) followed by

Received: August 14, 2011 Published: October 19, 2011 Scheme 1. Preparation of Amino Ketene Silyl Acetals 3, 4, and 10 from 2-Amino Esters

R¹₂N		R ¹ ₂N
	Method A or B	
0		отвя
1a: R ¹ =Allyl, R ² = Me		3a (Y. 50%) ^a
1b: R ¹ =Bn, R ² = Me		3b (Y. 59%) ^a
2a: R ¹ =Bn, R ² = Ph		4 (Y. 48%) ^b
2b: R ¹ =Bn, R ² = 4-MePh		10b (Y. 53%) ^b
2c: R ¹ =Bn, R ² = 4-MeOPh		10c (Y. 47%) ^b
2d: R ¹ =Bn, R ² = 4-CIPh		10d (Y. 31%) ^b
2e: R ¹ =Bn, R ² = 1-Napht		10e (Y. 69%) ^a
2f: R ¹ =Bn, R ² = Ph	-	10f (Y. 7%) ^a
aMe	ethod A: <i>i-</i> Pr ₂ NH, <i>n-</i> BuLi, TBSCI	
^ь Ме	thod B: KHMDS, TBSCI	

silylation, the desired products **3a**,**b** were obtained in moderate yields. In the case of ethyl 2-(dibenzylamino)-2-phenylacetate (**2a**), the use of KHMDS as a base gave a better result (method B).

An initial examination was carried out to find a suitable oxidation reagent for the preparation of iminium salt from amino ketene silyl acetals 3a,b and 4 followed by alkylation with Grignard reagents. Table 1 summarizes the results.

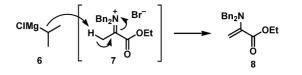
Table 1. Oxidation and Isopropylation or Ethylation of Amino Ketene Silyl Acetals 3a,b and 4

R¹₂N						R¹₂N
R ²	OEt		agent, RMgX		→	
) DTBS	Solvent, -7	'8 °C to rt, 7 h		`R∥ O	
3a-l	o, 4					5, 9b
			D 17 W		• .	$11(\alpha)$
entry	substrate	oxidn reagent	RMgX	solvent	product	yield $(\%)^a$
1	3a	NBS	i-PrMgCl	DME	5a	0
2	3a	NBS	i-PrMgCl	THF	5a	trace
3	3a	NBS	i-PrMgCl	Et_2O	5a	6
4	3a	NBS	i-PrMgCl	EtCN	5a	22
5	3a	$PhI(OAc)_2$	i-PrMgCl	EtCN	5a	0
6	3a	DBDMH	i-PrMgCl	EtCN	5a	trace
7	3b	NBS	i-PrMgCl	EtCN	5b	7
8	4	NBS	i-PrMgCl	EtCN	9d	53
9	4	NBS	i-PrMgBr	EtCN	9d	64
10	4	NBS	EtMgBr	EtCN	9b	62
11	4	NCS	EtMgBr	EtCN	9b	4
12	4	NIS	EtMgBr	EtCN	9b	56
13	4	DCDMH	EtMgBr	EtCN	9b	44
14	4	DBDMH	EtMgBr	EtCN	9b	63
15^{b}	4	DBDMH	EtMgBr	EtCN	9b	73
16	4	DIDMH	EtMgBr	EtCN	9b	36
17	4	$PhI(OAc)_2$	EtMgBr	EtCN	9b	0
18	4	DDQ	EtMgBr	EtCN	9b	10
an		1	1 . (0.00	. 1)		

^{*a*}Reaction conditions: **3a,b** and **4** (0.20 mmol), oxidation reagent (0.20 mmol), RMgX (0.40 mmol), and EtCN (1.0 mL) were used. ^{*b*}In the presence of BF₃·OEt₂ (0.20 mmol).

Although several reaction conditions were investigated (entries 1–7), satisfactory results were not obtained by the oxidation of amino ketene silyl acetal 3 ($R^2 = Me$) followed by reaction with isopropylmagnesium chloride, presumably due to an undesirable side reaction involving isomerization of the iminium salt 7 into the enamine 8 (Scheme 2).

Amino ketene silyl acetal 4 ($R^2 = Ph$) seemed to be a more suitable substrate because of the ease of oxidation at the benzylic position without a possible isomerization into Scheme 2. Isomerization of Iminium Salt 7 into Enamine 8



enamine. The reaction of amino ketene silyl acetal **4** with isopropylmagnesium chloride or isopropylmagnesium bromide gave the amino ester **9d** without a side reaction involving isomerization (Table 1, entries 8 and 9). The oxidation reagents were also examined for the preparation of the iminium salt from amino ketene silyl acetal **4** followed by alkylation with ethylmagnesium bromide (entries 10–18). Oxidation with *N*-bromosuccinimide (NBS) or *N*,*N*-dibromodimethylhydantoin (DBDMH) followed by ethylation gave the amino ester **9b** in moderate yields (entries 10 and 14). In order to improve the yield, the addition of a Lewis acid was investigated next. The presence of BF₃·OEt₂ was found to be effective to give the desired adduct **9b** in 73% yield (entry 15). The reaction conditions were further investigated regarding the temperature, time, and amounts of reagents and additives (Tables 2 and 3).

Table 2. Examination into Amounts of Reagents

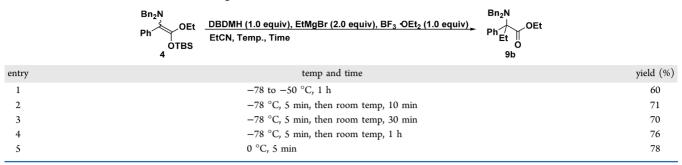
Bn ₂ N Ph		<u>H, EtMgBr, BF₃ ∙OEt</u> ₂ -78 °C to rt, 7 h		n₂N ↓ OEt Et 0 9b
entry	amt of DBDMH (equiv)	amt of EtMgBr (equiv)	amt of BF ₃ ·OEt ₂ (equiv)	yield (%)
1	1.0	1.2	1.0	32
2	1.0	1.5	1.0	59
3	1.0	2.0	1.0	73
4	1.0	2.0	1.5	60
5	1.0	2.0	2.0	62
6	0.5	2.0	1.0	53

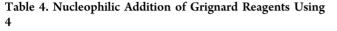
The best result was obtained using 4 (0.10 mmol), EtMgBr (0.20 mmol) as a nucleophile, DBDMH (0.055 mmol) as an oxidation reagent, and $BF_3 \cdot OEt_2$ (0.10 mmol) as an additive in EtCN at 0 °C for 5 min (Table 3, entry 5).

Further studies were carried out to examine the use of alkyl, vinyl, and aryl Grignard reagents. Results of the nucleophilic addition of several Grignard reagents are summarized in Table 4. The reaction of iminium salts derived from amino ketene silyl acetal 4 with Grignard reagents gave the desired product 9 with primary and secondary alkyl, aryl, and vinyl moieties at the α -position in moderate to good yields (entries 1–6 and 8–14). Unfortunately, bulky *tert*-butyl Grignard reagent did not give satisfactory results (entry 7).

The scope of amino ketene silyl acetals was next examined using addition reaction with EtMgBr, and the results are shown in Table 5. The functionalized amino ketene silyl acetals **10** with aryl moieties bearing either electron-withdrawing or electron-donating groups were employed successfully to give the corresponding adducts in moderate to good yields.

The results of the nucleophilic addition of various Grignard reagents with the alkynyl-substituted amino ketene silyl acetal **10f** are shown in Table 6. The alkynyl derivative **10f** was not a suitable substrate for the present oxidative generation of iminium salt followed by nucleophilic addition, and the products were obtained in poor to moderate yields. Table 3. Examination into Reaction Temperature and Time





Bn ₂ N Ph			DBDMH, RMgX, BF ₃ ·OEt ₂		Bn₂N Ph H OEt				
	TBS	E	tCN, 0 °C, 5 m	in				R 9	
entry			RMgX			produ	ıct	yield	(%)
1		MeM	/leMgBr 9a					83	
2		EtMg	Br			9b		7	78
3		n-PrN	1gBr			9c		8	80
4		i-PrM	gBr		9d		74		
5		c-PrN	c-PrMgBr		9e		84 ^a		
6		c-Hex	c-HexMgBr			9f		e	66
7		t-BuN	-BuMgCl 9g			18	b^{b}		
8		BnMg	nMgCl 9h		e	66			
9		(viny	vinyl)MgBr 9i			80			
10		PhMg	PhMgBr		9j		6	55	
11		4-MeC ₆ H ₄ MgBr		9k		52			
12		4-Me	4-MeOC ₆ H ₄ MgBr 9l		56				
13		(2-thi	hienyl)MgBr 9m		88				
14		(ethy	nyl)MgBr			9n		8	32
^{<i>a</i>} The	reaction	was	performed	for	30	min.	^{<i>b</i>} The	reaction	was

performed at -78 °C for 30 min.

Table 5. Nucleophilic Addition of Grignard Reagents Using 10

Bn ₂ N R OEt OTBS 10	DBDMH, EtMgBr, BF ₃ EtCN, 0 °C, 5 min	₃ ·OEt₂ ►	Bn ₂ N R t OEt 0 11
Entry	R	Product	Yield (%)
1	Ph (10a)	11a	78
2	4-MePh (10b)	11b	90
3	4-MeOPh (10c)	11c	81
4	4-ClPh (10d)	11d	95
5	1-Napht (10e)	11e	75
6 ^a	Ph	11f	57

"The reaction was performed at -78 °C for 5 min and then at room temperature for 1 h.

A plausible mechanism is shown in Scheme 3. The oxidation of amino ketene silyl acetal 13 gives α -bromo ester 14, and the subsequent elimination of the bromide ion leads to the formation of iminium salt 15.¹² It seems that the presence of BF₃·OEt₂ promotes an elimination of the bromide ion or activates the oxidation process as a Lewis acid. Finally, the

nucleophilic addition reaction to the iminium salt gives the product 16.

CONCLUSION

We have studied the generation and reactivity of alkoxycarbonyl iminium salts by the oxidation of amino ketene silyl acetals followed by nucleophilic addition and have found several interesting features. We found that the iminium salts from tetrasubstituted amino ketene silyl acetals, except for the alkynyl-substituted case, were readily prepared using oxidation with *N*,*N*-dibromodimethylhydantoin and that subsequent nucleophilic addition with several Grignard reagents proceeded in moderate to good yields. Since α,α -disubstituted α -amino acids and oligopeptides containing them have received considerable attention because of their biological interest, for a more systematic study of these useful molecules, this methodology provides us with a straightforward access to them with alkyl, aryl, and vinyl moieties at the α -position, and an easy entry into reactive iminium salts is also shown.

EXPERIMENTAL SECTION

General Considerations. ¹H NMR and ¹³C NMR spectra were recorded on 270, 400, and/or 500 MHz spectrometers using tetramethylsilane as an internal standard. Infrared spectra were determined on an FT-IR spectrometer with the substance as a neat film on a NaCl plate or as a pellet in a mixture with KBr. Mass spectra were recorded on EI, AccuTOFF, and/or CI spectrometers. All solvents were dried and distilled according to standard procedures prior to use. Purification of products was performed by column chromatography on silica gel (silica gel 60 N (spherical, neutral)) and/ or preparative TLC on silica gel (Kiesel Gel PF254). All reactions were carried out under an argon atmosphere. KHMDS, *n*-butyllithium, methylmagnesium bromide, vinymagnesium bromide, and ethynylmagnesium bromide were purchased and used as received. Other Grignard reagents were prepared by the usual methods using the appropriate alkyl (aryl) halides and magnesium.

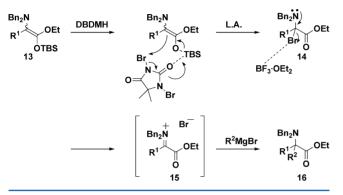
Preparation of 2-Amino Esters 1a,b and 2a–2e. *Typical Procedure for 1a,b.* Under an argon atmosphere, to a solution of ethyl 2-bromopropionate (20.9 g, 115 mmol) in EtOH (30.0 mL) was added diallylamine (15.6 mL, 127 mmol). After the reaction mixture was refluxed for 19 h, it was concentrated in vacuo, followed by addition of 1 M aqueous NaOH. The layers were separated, and the aqueous layer was extracted with CH_2Cl_2 (70 mL × 3). The combined extracts were dried over anhydrous Na_2SO_4 and concentrated in vacuo. The crude product was purified by column chromatography on silica gel (*n*-hexane/AcOEt 10/1) to give ethyl 2-(diallylamino)propanoate (1a; 65%, 15.0 g).

Ethyl 2-(Diallylamino)propanoate (1*a*). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.28 (t, J = 7.3 Hz, 6H), 3.14 (dd, J = 6.9, 14.6 Hz, 2H), 3.28 (dd, J = 5.5, 14.6 Hz, 2H), 3.58 (q, J = 7.3 Hz, 1H), 4.10–4.22 (m, 2H), 5.10 (dd, J = 1.9, 10.0 Hz, 2H), 5.19 (dd, J = 1.9, 17.4 Hz, 2H), 5.76–7.86 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.3, 14.8, 53.5, 57.3, 60.0, 116.9, 136.5, 173.8. IR (neat): 3081, 2980,

Table 6. Nucleophilic Addition of Grignard Reagents Using 10f

		l (1.0 equiv), RMgBr (2.0 equiv), BF₃ ·OEt₂ (1. -78 °C, 5 min, then rt, 1 h	0 equiv) Bn ₂ N OEt Ph R OEt O 12	
entry	RMgBr	R in 12	product	yield (%)
1 ^{<i>a</i>}	MeMgBr	Me	12a	28
2	EtMgBr	Et	12b	57
3	VinylMgBr	Vinyl	12c	16
4	PhMgBr	Ph	12d	34
^a DBDMH (1.7 ec	juiv) was used.			

Scheme 3. Plausible Reaction Mechanism



2938, 2819, 1732, 1642, 1449, 1378, 1159, 993, 920 cm⁻¹. MS (EI): calcd for $C_{11}H_{19}NO_2$ (M - $C_3H_5O_2$)⁺ 124.1126, found 124.1127. *Ethyl 2-(Dibenzylamino)propanoate* (**1b**).^{11b} Colorless oil. ¹H

Ethyl 2-(Dibenzylamino)propanoate (**1b**).¹⁷⁶ Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.33–1.34 (m, 6H), 3.49 (q, *J* = 7.3 Hz, 1H), 3.65 (d, *J* = 14.0 Hz, 2H), 3.83 (d, *J* = 14.0 Hz, 2H), 4.13–4.27 (m, 2H), 7.20–7.39 (m, 10H). ¹³C NMR (125.7 MHz, CDCl₃): δ 14.5, 15.0, 54.4, 56.1, 60.1, 126.9, 128.2, 128.6, 140.0, 173.8.

Typical Procedure for **2***a,d,e*. Step 1: to a solution of ethyl 2phenylacetate (8.21 g, 50 mmol) in CCl₄ (50.0 mL) were added successively *N*-bromosuccinimide (10.68 g, 60.0 mmol) and benzoyl peroxide (1.211 g, 5.0 mmol). The reaction mixture was refluxed for 2.5 h. After the whole mixture was stirred for 8 h at ambient temperature, it was filtered through a Celite pad with CCl₄. The whole mixture was concentrated in vacuo. The crude product was purified by column chromatography on silica gel (*n*-hexane/AcOEt 10/1) to give ethyl 2-bromo-2-phenylacetate (52%, 6.28 g).

Step 2: to a solution of ethyl 2-bromo-2-phenylacetate (4.03 g, 16.6 mmol) in EtOH (50.0 mL) was added dibenzylamine (3.50 mL, 18.2 mmol). The reaction mixture was refluxed for 19 h. After the reaction, the whole mixture was concentrated in vacuo, followed by the addition of 1 M aqueous NaOH. The layers were separated, and the aqueous layer was extracted with CH_2Cl_2 (70 mL × 3). The combined extracts were dried over anhydrous Na_2SO_4 and concentrated in vacuo. The crude product was purified by column chromatography on silica gel (*n*-hexane/AcOEt 20/1) to give ethyl 2-(dibenzylamino)-2-phenylacetate (2a; 83%, 4.95 g).

Preparation of 2-Amino Esters **2b,c**. Step 1: to a solution of 2-*p*-tolylacetic acid (10.0 g, 66.6 mmol) in CCl₄ (10.0 mL) was added thionyl chloride (19.4 mL, 266 mmol). The reaction mixture was refluxed for 0.5 h. *N*,*N*-Dibromodimethylhydantoin (11.4 g, 79.9 mmol), HBr (a few drops), and CCl₄ (50 mL) were added to the reaction mixture. The reaction mixture was heated at 85 °C for 2 h. After cooling, the whole mixture was concentrated in vacuo followed by the addition of EtOH (4.7 mL, 79.9 mmol). The reaction mixture was stirred for a few minutes and concentrated in vacuo. Filtration through a Celite pad with CCl₄ followed by concentration in vacuo gave the 2-bromo ester. The crude product was purified by column chromatography on silica gel (*n*-hexane/AcOEt 20/1) to give ethyl 2-bromo-2-*p*-tolylacetate (73%, 11.8 g).

Step 2: to a solution of ethyl 2-bromo-2-*p*-tolylacetate (11.8 g, 48.8 mmol) in EtOH (50.0 mL) was added dibenzylamine (10.3 mL, 53.6 mmol). The reaction mixture was refluxed for 22 h. After the reaction, the whole mixture was concentrated in vacuo followed by the addition of 1 M aqueous NaOH. The layers were separated, and the aqueous layer was extracted with CH_2Cl_2 (80 mL × 3). The combined extracts were washed with brine, dried over anhydrous Na_2SO_4 , and concentrated in vacuo. The crude product was purified by column chromatography on silica gel (*n*-hexane/AcOEt 20/1) to give ethyl 2-(dibenzylamino)-2-*p*-tolylacetate (2**b**; 15%, 2.82 g).

Ethyl 2-(Dibenzylamino)-2-phenylacetate (20, 15%, 2.62 g). ^{11b} Colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 1.30 (t, J = 7.3 Hz, 3H), 3.73 (d, J = 14.2 Hz, 2H), 3.75 (d, J = 14.2 Hz, 2H), 4.20–4.34 (m, 2H), 4.60 (s, 1H), 7.19–7.35 (m, 15H). ¹³C NMR (125.7 MHz, CDCl₃): δ 14.4, 54.2, 60.4, 65.8, 127.0, 127.7, 128.2, 128.3, 128.8, 136.8, 139.6, 172.1. Ethyl 2-(Dibenzylamino)-2-p-tolylacetate (2b). ^{11b} Colorless oil.

¹H NMR (400 MHz, CDCl₃): δ 1.28 (t, J = 7.3 Hz, 3H), 2.32 (s, 3H), 3.76 (s, 4H), 4.18–4.32 (m, 2H), 4.57 (s, 1H), 7.13–7.34 (m, 15H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.4, 21.1, 54.2, 60.3, 65.7, 126.9, 128.2, 128.7, 128.8, 129.0, 133.7, 137.4, 139.7, 172.3.

Ethyl 2-(Dibenzylamino)-2-(4-methoxyphenyl)acetate (2c).^{11b} Colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 1.28 (t, J = 7.3 Hz, 3H), 3.73 (d, J = 14.0 Hz, 2H), 3.76 (s, 3H), 3.77 (d, J = 14.0 Hz, 2H), 4.14–4.36 (m, 2H), 4.54 (s, 1H), 6.85–6.87 (m, 2H), 7.19–7.35 (m, 12H). ¹³C NMR (125.7 MHz, CDCl₃): δ 14.4, 54.1, 55.2, 60.3, 65.2, 113.7, 126.9, 128.2, 128.7, 128.7, 129.9, 139.6, 159.1, 172.3.

Ethyl 2-(4-Chlorophenyl)-2-(dibenzylamino)acetate (**2d**).^{11b} Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.31 (t, J = 7.3 Hz, 3H), 3.71 (d, J = 13.8 Hz, 2H), 3.76 (d, J = 13.8 Hz, 2H), 4.19–4.35 (m, 2H), 4.54 (s, 1H), 7.21–7.34 (m, 14H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.4, 54.2, 60.6, 65.2, 127.1, 128.3, 128.5, 128.8, 130.1, 133.6, 135.4, 139.3, 171.6.

Ethyl 2-(Dibenzylamino)-2-(naphthalen-1-yl)acetate (2e). Colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 1.31 (t, J = 7.3 Hz, 3H), 3.82 (d, J = 13.4 Hz, 2H), 3.94 (d, J = 13.4 Hz, 2H), 4.23–4.30 (m, 1H), 4.34–4.40 (m, 1H), 5.26 (s, 1H), 7.16–7.27 (m, 10H), 7.34–7.46 (m, 4H), 7.72–7.79 (m, 3H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.4, 54.6, 60.4, 63.3, 124.6, 124.8, 125.7, 125.8, 126.4, 127.0, 128.1, 128.4, 128.9, 129.4, 132.1, 132.5, 134.1, 139.5, 172.7. IR (neat):: 3058, 3028, 2980, 2900, 2845, 1734, 1190, 1026, 752, 699 cm⁻¹. HRMS (EI): calcd for C₂₈H₂₇NO₂ (M – C₃H₇)⁺ 336.1752, found 336.1760.

Preparation of 2-Amino Ester 2f. Ethyl 2-(dibenzylamino)-4phenylbut-3-ynoate (**2f**) was synthesized according to the literature.¹³ Under an argon atmosphere, to a solution of CuBr_2 (447 mg, 2.0 mmol) and molecular sieves 4 Å (10 g) in toluene (50.0 mL) were added ethyl glyoxylate (50% in toluene, 4.0 mL, 20 mmol), phenylacetylene (2.2 mL, 20 mmol), and dibenzylamine (10.3 mL, 53.6 mmol). After the reaction mixture was stirred at room temperature for 24 h, it was concentrated in vacuo followed by filtration through a Celite pad with *n*-hexane. The crude product was purified by column chromatography on silica gel (*n*-hexane/AcOEt 20/1) followed by recrystallization from EtOH to give ethyl 2-(dibenzylamino)-4-phenylbut-3-ynoate (**2f**; 21%, 1.66 g).

Preparation of Tetrasubstituted Amino Ketene Silyl Acetal. Scheme 1, Method A, 3a. Under an argon atmosphere, to a solution of diisopropylamine (3.08 mL, 22 mmol) in THF (40.0 mL) was added *n*-butyllithium (1.61 M in *n*-hexane, 13.7 mL, 22 mmol) at 0 °C. Solutions of ethyl 2-(diallylamino)propanoate (3.946 g, 20 mmol) in THF (20.0 mL) and *tert*-butyldimethylchlorosilane (3.316 g, 22 mmol) in THF (20.0 mL) were successively added to a solution of LDA at -78 °C. The reaction mixture was warmed to ambient temperature with stirring for 24 h. The whole mixture was concentrated in vacuo followed by filtration through a Celite pad with *n*-hexane. The crude product was purified by column chromatography on silica gel (*n*-hexane/AcOEt 20/1) to give the amino ketene silyl acetal **3a** (50%, 3.154 g, E/Z = >99/<1). The stereochemistry of amino ketene silyl acetal **10c**.

N,*N*-Diallyl-1-(tert-butyldimethylsilyloxy)-1-ethoxyprop-1-en-2amine (**3a**). *E*/*Z* = >99/<1. Colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 0.03 (s, 6H), 0.84 (s, 9H), 1.15 (t, *J* = 6.7 Hz, 3H), 1.41 (s, 3H), 3.16 (d, *J* = 6.7 Hz, 4H), 3.80 (q, *J* = 6.7 Hz, 2H), 4.91 (dd, *J* = 1.9, 8.6 Hz, 2H), 5.02 (dd, *J* = 1.9, 17.0 Hz, 2H), 5.71–7.59 (m, 2H). ¹³C NMR (125.7 MHz, CDCl₃): δ –4.4, 10.8, 15.2, 18.0, 25.7, 56.3, 65.2, 107.7, 115.7, 137.1, 150.8. IR (neat): 3076, 2932, 2859, 1734, 1686, 1468, 1362, 1201, 1127, 836, 782 cm⁻¹. MS (FI): calcd for C₁₇H₃₃NO₂Si (M⁺) 311.23, found 311.23.

Scheme 1, Method A, **3b**. Under an argon atmosphere, to a solution of diisopropylamine (3.08 mL, 22 mmol) in THF (40.0 mL) was added *n*-butyllithium (1.61 M in *n*-hexane, 13.7 mL, 22 mmol) at 0 °C. A solution of ethyl 2-(dibenzylamino)propanoate (5.95 g, 20 mmol) in THF (20.0 mL) and a solution of *tert*-butyldimethyl-chlorosilane (3.32 g, 22 mmol) in THF (20.0 mL) were successively added to the preceding solution of LDA at -78 °C. The reaction mixture was warmed to ambient temperature with stirring for 25 h. After the reaction, the whole mixture was concentrated in vacuo, followed by filtration through a Celite pad with *n*-hexane. The crude product was purified by column chromatography on silica gel (*n*-hexane/AcOEt 20/1) to give tetrasubstituted amino ketene silyl acetal **3b** (59%, 4.89 g, E/Z = >99/<1). The stereochemistry of amino ketene silyl acetal **3b** was determined analogously to the amino ketene silyl acetal **10c**.

N,N-Dibenzyl-1-(tert-butyldimethylsilyloxy)-1-ethoxyprop-1-en-2-amine (**3b**). E/Z = >99/<1. Colorless oil. ¹H NMR (500 MHz, CDCl₃): δ -0.00 (s, 6H), 0.97 (s, 9H), 1.36 (t, *J* = 6.7 Hz, 3H), 1.62 (s, 3H), 3.79 (q, *J* = 6.8 Hz, 2H), 3.96 (s, 4H), 7.28–7.42 (m, 6H), 7.47–7.52 (m, 4H). ¹³C NMR (125.7 MHz, CDCl₃): δ -4.8, 12.1, 15.1, 17.6, 25.6, 57.1, 64.8, 108.5, 126.5, 127.9, 128.7, 140.4, 150.3. IR (neat): 3062, 3029, 2932, 2858, 1733, 1681, 1495, 1453, 1361, 1254, 1191, 1145, 838, 698 cm⁻¹. MS (CI): calcd for C₂₅H₃₇NO₂Si (M⁺) 411.26, found 411.30.

Typical Procedure: Scheme 1, Method B, 4. Under an argon atmosphere, to a solution of KHMDS (0.50 M in toluene 35.4 mL, 17.7 mmol) were added solutions of *tert*-butyldimethylchlorosilane (2.67 g, 17.7 mmol) in THF (20.0 mL) and 2-(dibenzylamino)-2-phenylacetate (5.31 g, 14.7 mmol) in THF (20.0 mL) successively at -78 °C. The reaction mixture was warmed to ambient temperature with stirring for 18 h. The whole mixture was concentrated in vacuo followed by filtration through a Celite pad with *n*-hexane. The crude product was purified by column chromatography on silica gel (*n*-hexane/triethylamine 10/1) to give the amino ketene silyl acetal 4 (48%, 1.67 g, E/Z = 90/10). The stereochemistry of amino ketene silyl acetal 10c.

N,N-Dibenzyl-2-(tert-butyldimethylsilyloxy)-2-ethoxy-1-phenylethenamine (4). E/Z = 85/15 to 90/10. Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ –0.38 (s, 6H), 0.71 (s, 9H), 1.06 (t, *J* = 6.8 Hz, 3H), 3.44 (q, *J* = 6.8 Hz, 2H), 3.94 (s, 4H), 7.17–7.35 (m, 13H), 7.50–7.54 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ –5.3, 14.7, 17.8, 25.5, 55.1, 65.0, 114.0, 125.7, 126.6, 127.3, 127.9, 129.2, 130.4, 138.5, 139.9, 149.2. IR (neat): 3060, 3028, 2930, 2858, 1641, 1484, 1453, 1254, 1204, 1045, 838, 697 cm⁻¹. MS (CI): calcd for C₃₀H₃₉NO₂Si (M⁺) 473.28, found 473.30.

N,*N*-Dibenzyl-2-(tert-butyldimethylsilyloxy)-2-ethoxy-1-p-tolylethenamine (**10b**). E/Z = 92/8. Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ -0.38 (s, 6H), 0.72 (s, 9H), 1.05 (t, *J* = 7.3 Hz, 3H), 2.32 (s, 3H), 3.41 (q, *J* = 7.3 Hz, 2H), 3.92 (s, 4H), 7.06–7.09 (m, 2H), 7.17–7.44 (m, 12H). $^{13}\mathrm{C}$ NMR (100.5 MHz, CDCl₃): δ –5.3, 14.7, 17.8, 21.2, 25.5, 55.9, 65.0, 113.8, 126.5, 127.9, 128.1, 129.2, 130.2, 135.2, 135.4, 140.0, 148.9. IR (neat): 3061, 3027, 2930, 2858, 1641, 1456, 1254, 1203, 1155, 1047, 839, 698 cm $^{-1}$. MS (CI): calcd for C₃₁H₄₁NO₂Si (M⁺) 487.29, found 487.30.

N,*N*-Dibenzyl-2-(tert-butyldimethylsilyloxy)-2-ethoxy-1-(4methoxyphenyl)ethenamine (**10c**). E/Z = 95/5. Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ –0.38 (s, 6H), 0.72 (s, 9H), 1.06 (t, J =7.3 Hz, 3H), 3.41 (q, J = 7.3 Hz, 2H), 3.80 (s, 3H), 3.92 (s, 4H), 6.80–6.83 (m, 2H), 7.18–7.23 (m, 2H), 7.27–7.35 (m, 8H), 7.43– 7.45 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ –5.3, 14.7, 17.8, 25.5, 55.2, 55.9, 65.1, 112.8, 113.5, 126.5, 127.9, 129.2, 130.8, 131.4, 140.0, 148.5, 157.7. IR (neat): 3062, 3029, 2930, 2857, 1644, 1508, 1244, 1202, 1151, 1040, 840, 699 cm⁻¹. HRMS (EI): calcd for C₃₁H₄₁NO₃Si (M⁺) 503.2856, found 503.2857.

N,*N*-Dibenzyl-2-(tert-butyldimethylsilyloxy)-2-ethoxy-1-(4-chlorophenyl)-2-ethoxyethenamine (**10d**). E/Z = 88/12. Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ –0.37 (s, 6H), 0.73 (s, 9H), 1.08 (t, J = 7.3 Hz, 3H), 3.45 (q, J = 7.3 Hz, 2H), 3.92 (s, 4H), 7.16–7.33 (m, 12H), 7.44–7.47 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ –5.2, 14.7, 17.8, 25.5, 56.1, 65.0, 112.8, 126.7, 127.5, 127.9, 129.1, 129.2, 130.9, 131.4, 137.3, 139.7, 149.7. IR (neat): 3062, 3029, 2931, 2858, 1636, 1489, 1254, 1207, 1156, 1045, 839, 699 cm⁻¹. MS (CI): calcd for C₃₀H₃₈ClNO₂Si (M⁺) 507.24, found 507.25.

N,*N*-Dibenzyl-2-(tert-butyldimethylsilyloxy)-2-ethoxy-1-(naphthalen-1-yl)ethenamine (**10e**). *E*/*Z* = >99/<1. Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ -0.64 (s, 3H), -0.27 (s, 3H), 0.30 (s, 9H), 1.27 (t, *J* = 7.3 Hz, 3H), 3.66–3.74 (m, 1H), 3.80–3.86 (m, 1H), 3.99 (s, 4H), 7.17–7.49 (m, 12H), 7.69–7.87 (m, 3H). ¹³C NMR (100.5 MHz, CDCl₃): δ –5.8, –4.8, 15.0, 17.4, 24.9, 56.3, 65.5, 111.9, 124.8, 124.8, 124.9, 126.6, 127.0, 127.3, 127.8, 127.9, 128.6, 129.2, 132.7, 133.7, 135.6, 140.2, 149.0. IR (neat): 3060, 3031, 2930, 2857, 1652, 1455, 1254, 1216, 1154, 1031, 908, 839, 781, 737, 700 cm⁻¹. MS (CI): calcd for C₃₄H₄₁NO₂Si (M⁺) 523.29, found 523.30.

N,*N*-*Dibenzyl*-1-*ethoxy*-1-(*tert-butyldimethylsiloxy*)-4-*phenylbut*-1-*en*-3-*yn*-2-*amine* (**10f**). E/Z = >99/<1. Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ -0.08 (s, 6H), 0.90 (s, 9H), 1.19 (t, J = 7.3 Hz, 3H), 3.79 (q, J = 7.3 Hz, 2H), 3.83 (s, 4H), 7.17-7.35 (m, 9H), 7.43-7.47 (m, 3H). ¹³C NMR (100.5 MHz, CDCl₃): δ -4.7, 15.1, 18.1, 25.5, 58.8, 65.2, 85.4, 95.0, 97.9, 124.8, 126.6, 127.0, 127.9, 128.2, 129.3, 130.8, 139.7, 158.8. IR (neat): 3061, 3029, 2931, 2858, 2188, 1720, 1633, 1595, 1495, 1453, 1252, 1167, 1106, 1028, 840, 755, 699 cm⁻¹. MS (CI): calcd for C₃₂H₃₉NO₂Si (M⁺) 497.28, found 497.30.

Preparation of α,α-Disubstituted Amino Acid Ethyl Esters 5a,b: Typical Procedure (Table 1, Entry 4). Under an argon atmosphere, to N-bromosuccinimide (35.6 mg, 0.20 mmol) were successively added a solution of amino ketene silyl acetal 3a (62.3 mg, 0.20 mmol) in EtCN (1.0 mL) and 0.93 M *i*-PrMgCl in THF (0.43 mL, 0.40 mmol) at -78 °C. The reaction mixture was warmed to ambient temperature with stirring for 7 h. It was quenched with saturated aqueous NaHCO₃ (10 mL). The layers were separated, and the aqueous layer was extracted with ethyl acetate (30 mL × 3). The combined organic extracts were washed with brine, dried over anhydrous Na₂SO₄, and concentrated in vacuo. The crude product was purified by preparative TLC on silica gel (developed twice with *n*hexane/AcOEt 20/1) to give ethyl 2-(diallylamino)-2,3-dimethylbutanoate (5a; 22%, 11.1 mg).

Ethyl 2-(Diallylamino)-2,3-dimethylbutanoate (*5a*). Colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 0.82 (d, J = 6.7 Hz, 3H), 0.90 (d, J = 6.7 Hz, 3H), 1.16 (s, 3H), 1.28 (t, J = 7.1 Hz, 3H), 2.37 (sept, J = 6.7 Hz, 1H), 3.18 (dd, J = 6.5, 15.5 Hz, 2H), 3.39 (dd, J = 5.0, 15.5 Hz, 2H), 4.14 (q, J = 7.1 Hz, 2H), 5.00 (dd, J = 1.5, 10.1 Hz, 2H), 5.11 (dd, J = 1.5, 17.1 Hz, 2H), 5.76–5.84 (m, 2H). ¹³C NMR (125.7 MHz, CDCl₃): δ 14.4, 15.4, 16.0, 18.5, 31.0, 51.9, 59.9, 68.4, 115.3, 138.0, 174.9. IR (neat): 2974, 1721, 1236, 1094, 915 cm⁻¹. HRMS (EI): calcd for C₁₁H₁₈NO₂ (M – C₃H₇)⁺ 196.1338, found 196.1343.

Ethyl 2-(Dibenzylamino)-2,3-dimethylbutanoate (5b). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 0.89 (d, *J* = 6.6 Hz, 3H), 1.03 (d, *J* = 6.6 Hz, 3H), 1.14 (s, 3H), 1.32 (t, *J* = 7.3 Hz, 3H), 2.58 (sept, *J* = 6.6 Hz, 1H), 3.71 (d, *J* = 14.9 Hz, 2H), 3.96 (d, *J* = 14.9 Hz, 2H), 4.19

(dq, J = 7.3, 10.9 Hz, 1H), 4.20 (dq, J = 7.3, 10.9 Hz, 1H), 7.05–7.17 (m, 6H), 7.20–7.26 (m, 4H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.6, 16.2, 16.4, 18.9, 30.9, 54.4, 60.0, 70.1, 126.2, 127.7, 128.5, 141.3, 173.7. IR (neat): 2974, 1717, 1495, 1456, 1233, 1127, 1026, 744, 697 cm⁻¹. HRMS (EI): calcd for $C_{19}H_{22}NO_2$ (M – C_3H_7)⁺ 296.1651, found 296.1654.

Preparation of *α*,*α*-**Disubstituted Amino Acid Ethyl Esters 9a**–**n and 11a**–**f: Typical Procedure (Table 4, Entry 2).** Under an argon atmosphere, to *N*,*N*-dibromodimethylhydantoin (57.2 mg, 0.20 mmol) were successively added a solution of amino ketene silyl acetal **4** (94.7 mg, 0.20 mmol) in EtCN (1.0 mL), BF₃-OEt₂ (0.025 mL, 0.20 mmol), and 0.76 M EtMgBr in Et₂O (0.52 mL, 0.40 mmol) at 0 °C. After the mixture was stirred for 5 min at 0 °C and then for 1 h at room temperature, it was quenched with saturated aqueous NaHCO₃ (10 mL). The layers were separated, and the aqueous layer was extracted with ethyl acetate (30 mL × 3). The combined organic extracts were washed with brine, dried over anhydrous Na₂SO₄, and concentrated in vacuo. The crude product was purified by preparative TLC on silica gel (developed twice with *n*-hexane/AcOEt 10/1) to give ethyl 2-(dibenzylamino)-2-phenylbutanoate (**9b**; 82%, 64.2 mg).

Ethyl 2-(Dibenzylamino)-2-phenylpropanoate (9a). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.25 (t, J = 7.3 Hz, 3H), 1.67 (s, 3H), 3.82 (s, 4H), 4.10 (dq, J = 7.3, 11.0 Hz, 1H), 4.20 (dq, J = 7.3, 11.0 Hz, 1H), 7.04–7.15 (m, 6H), 7.18–7.28 (m, 5H), 7.32–7.36 (m, 2H), 7.61–7.64 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.2, 24.2, 55.7, 60.8, 72.2, 126.3, 127.3, 127.4, 127.7, 128.2, 128.6, 140.1, 143.5, 174.2. IR (neat): 2984, 1724, 1493, 1451, 1237, 1137, 1027, 743, 696 cm⁻¹. HRMS (EI): calcd for C₂₂H₂₂N (M – C₃H₅O₂)⁺ 300.1752, found 300.1750.

Ethyl 2-(*Dibenzylamino*)-2-*phenylbutanoate* (**9b**). White solid. Mp: 55–56 °C. ¹H NMR (400 MHz, CDCl₃): δ 0.57 (t, J = 7.3 Hz, 3H), 1.31 (t, J = 7.3 Hz, 3H), 1.79 (dq, J = 7.3, 13.7 Hz, 1H), 2.24 (dq, J = 7.3, 13.7 Hz, 1H), 3.81 (d, J = 15.1 Hz, 2H), 3.90 (d, J = 15.1 Hz, 2H), 4.19 (dq, J = 7.3, 10.5 Hz, 1H), 4.25 (dq, J = 7.3, 10.5 Hz, 1H), 7.08–7.36 (m, 13H), 7.55–7.59 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 9.7, 14.4, 32.6, 55.0, 60.3, 75.9, 126.4, 127.0, 127.1, 127.8, 127.9, 128.0, 128.2, 128.3, 128.6, 128.8, 140.7, 141.3, 172.0. IR (neat): 3086, 3061, 3027, 2978, 2937, 1721, 1602, 1584, 1494, 1454, 1446, 1377, 1366, 1222, 1145, 1099, 1077, 1027, 911, 764, 730, 699 cm⁻¹. HRMS (EI): calcd for C₂₃H₂₄N (M – C₃H₅O₂)⁺ 314.1909, found 314.1908.

Ethyl 2-(Dibenzylamino)-2-phenylpentanoate (*9c*). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 0.62 (t, *J* = 7.3 Hz, 3H), 0.73–0.86 (m, 1H), 1.03–1.17 (m, 1H), 1.30 (t, *J* = 7.3 Hz, 3H), 1.76–1.85 (m, 1H), 2.09–2.17 (m, 1H), 3.82 (d, *J* = 15.1 Hz, 2H), 3.88 (d, *J* = 15.1 Hz, 2H), 4.16 (qd, *J* = 7.3, 10.5 Hz, 1H), 4.22 (qd, *J* = 7.3, 10.5 Hz, 1H), 7.09–7.35 (m, 13H), 7.53–7.56 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.3, 14.4, 18.5, 41.8, 54.9, 60.4, 75.1, 126.4, 127.0, 127.7, 127.8, 127.8, 128.7, 140.5, 141.6, 172.4. IR (neat): 3086, 3027, 2963, 2871, 1721, 1494, 1454, 1217, 1028, 744, 699 cm⁻¹. HRMS (EI): calcd for C₂₄H₂₆N (M – C₃H₅O₂)⁺ 328.2060, found 328.2075.

Ethyl 2-(*Dibenzylamino*)-3-methyl-2-phenylbutanoate (**9d**). White solid. Mp: 72–73 °C. ¹H NMR (400 MHz, CDCl₃): δ 0.68 (d, *J* = 6.4 Hz, 3H), 0.73 (d, *J* = 6.4 Hz, 3H), 1.27 (t, *J* = 7.3 Hz, 3H), 2.93 (sept, *J* = 6.4 Hz, 1H), 3.83 (d, *J* = 14.7 Hz, 2H), 3.90 (d, *J* = 14.7 Hz, 2H), 4.07–4.21 (m, 2H), 7.07–7.31 (m, 11H), 7.50–7.52 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.6, 16.9, 20.2, 31.2, 60.1, 78.3, 126.4, 126.7, 126.9, 127.7, 129.2, 129.4, 137.2, 139.7, 171.4. IR (neat): 3028, 2977, 2931, 2869, 1720, 1602, 1493, 1452, 1384, 1364, 1212, 1140, 1094, 1067, 1030, 942, 911, 739, 699 cm⁻¹. HRMS (EI): calcd for C₂₄H₂₆N (M – C₃H₅O₂)⁺ 328.2060, found 328.2054.

Ethyl 2-*Cyclopropyl-2-(dibenzylamino)-2-phenylacetate* (*9e*). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ -0.02-0.04 (m, 2H), 0.26-0.30 (m, 1H), 0.35-0.43 (m, 1H), 1.31 (t, *J* = 7.3 Hz, 3H), 1.49-1.57 (m, 1H), 3.97 (d, *J* = 15.1 Hz, 2H), 4.02 (d, *J* = 15.1 Hz, 2H), 4.22 (qd, *J* = 7.3, 11.0 Hz, 1H), 4.27 (qd, *J* = 7.3, 11.0 Hz, 1H), 7.03-7.32 (m, 13H), 7.56-7.57 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 2.4, 5.3, 14.4, 19.5, 55.8, 60.5, 76.0, 126.2, 127.3, 127.4, 127.7, 128.5, 128.8, 140.4, 141.2, 172.0. IR (neat): 3084, 3026, 2979, 2852, 1722, 1492, 1451, 1214, 1029, 746, 698 cm $^{-1}$ HRMS (EI): calcd for $C_{24}H_{24}N~(M-C_3H_5O_2)^+$ 326.1903, found 326.1906.

Ethyl 2-Cyclohexyl-2-(dibenzylamino)-2-phenylacetate (**9f**). White solid. Mp: 103–104 °C. ¹H NMR (400 MHz, CDCl₃): δ 0.29–0.39 (m, 1H), 0.51–0.61 (m, 1H), 0.75–0.84 (m, 2H), 1.27– 1.31 (4H, including triplet at 1.30 ppm (J = 7.1 Hz, 3H)), 1.42–1.48 (m, 2H), 1.56–1.60 (m, 1H), 1.74–1.78 (m, 1H), 1.87–1.91 (m, 1H), 2.40–2.48 (m, 1H), 3.71–3.90 (m, 4H), 4.12–4.29 (m, 2H), 7.07– 7.36 (m, 15H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.5, 26.2, 26.6, 26.9, 27.7, 31.1, 60.1, 78.5, 126.4, 126.6, 126.9, 127.8, 129.2, 129.3, 138.2, 139.9, 171.1. IR (neat): 3088, 3028, 2929, 2853, 1719, 1495, 1451, 1215, 1026, 745, 698 cm⁻¹. HRMS (EI): calcd for C₂₇H₃₀N (M – C₃H₅O₂)⁺ 368.2373, found 368.2384.

Ethyl 2-(Dibenzylamino)-3,3-dimethyl-2-phenylbutanoate (**9g**). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.20 (s, 9H), 1.28 (t, *J* = 7.3 Hz, 3H), 4.01–4.10 (3H, including doublet at 4.04 ppm (*J* = 15.1 Hz, 2H) and quartet of doublets at 4.06 ppm (*J* = 7.3, 10.5 Hz, 1H)), 4.17–4.26 (3H, including doublet at 4.19 ppm (*J* = 15.1 Hz, 2H) and quartet of doublets at 4.22 ppm (*J* = 7.3, 10.5 Hz, 1H)), 6.99–7.08 (m, 10H), 7.19–7.26 (m, 3H), 7.77–7.81 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.1, 30.3, 40.2, 57.3, 60.0, 81.2, 126.0, 127.0, 127.2, 127.5, 128.9, 129.2, 140.4, 141.6, 173.9. IR (neat): 2974, 1720, 1455, 1204, 1031, 748, 700 cm⁻¹. HRMS (EI): calcd for C₂₅H₂₈N (M – C₃H₅O₂)⁺ 342.2216, found 342.2206.

Ethyl 2-(*Dibenzylamino*)-2,3-*diphenylpropanoate* (**9***h*). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.38 (t, *J* = 6.9 Hz, 3H), 2.66 (d, *J* = 13.3 Hz, 1H), 3.68 (d, *J* = 13.3 Hz, 1H), 3.83 (d, *J* = 15.1 Hz, 2H), 4.01 (d, *J* = 15.1 Hz, 2H), 4.30 (qd, *J* = 6.9, 10.6 Hz, 1H), 4.37 (qd, *J* = 6.9, 10.6 Hz, 1H), 6.53-6.55 (m, 2H), 6.91-7.02 (m, 3H), 7.11-7.44 (m, 15H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.6, 46.3, 55.3, 60.5, 77.1, 125.9, 126.6, 127.1, 127.1, 127.3, 128.0, 128.6, 128.8, 130.9, 137.0, 140.7, 140.8, 170.0 IR (neat): 3086, 3028, 2979, 2845, 1718, 1493, 1452, 1214, 1028, 744, 699 cm⁻¹. HRMS (EI): calcd for C₂₈H₂₆N (M - C₃H₅O₂)⁺ 376.2060, found 376.2066.

Ethyl 2-(*Dibenzylamino*)-2-*phenylbut*-3-*enoate* (9*i*). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.25 (t, J = 7.4 Hz, 3H), 3.85 (d, J = 14.7 Hz, 2H), 3.91 (d, J = 14.7 Hz, 2H), 4.14 (dq, J = 7.4, 10.5 Hz, 1H), 4.23 (dq, J = 7.4, 10.5 Hz, 1H), 5.33 (dd, J = 0.9, 11.0 Hz, 1H), 5.39 (dd, J = 0.9, 17.4 Hz, 1H), 6.35 (dd, J = 11.0, 17.4 Hz, 1H), 6.99–7.37 (m, 13H), 7.60–7.63 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.2, 56.2, 61.0, 77.2, 117.2, 126.2, 127.5, 128.0, 128.2, 128.6, 128.7, 138.5, 140.3, 140.5, 172.3. IR (neat): 3028, 1728, 1650, 1493, 1452, 1224, 1150, 1029, 928, 743, 695 cm⁻¹. HRMS (EI): calcd for C₂₃H₂₂N (M – C₃H₅O₂)⁺ 312.1747, found 312.1741. *Ethyl 2-(Dibenzylamino)-2,2-diphenylacetate* (9*j*). Colorless oil.

Ethyl 2-(Dibenzylamino)-2,2-diphenylacetate (*9j*). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.13 (t, *J* = 7.3 Hz, 3H), 3.66 (s, 4H), 4.18 (q, *J* = 7.3 Hz, 2H), 6.89–6.97 (m, 6H), 7.11–7.14 (m, 4H), 7.24–7.37 (m, 6H), 7.68–7.71 (m, 4H). ¹³C NMR (100.5 MHz, CDCl₃): δ 13.9, 58.1, 61.1, 80.7, 126.0, 127.2, 127.2, 127.6, 128.9, 129.4, 139.6, 139.7, 172.1. IR (neat): 3060, 3029, 1728, 1601, 1495, 1449, 1383, 1224, 1100, 1029, 968, 923, 854, 743, 696 cm⁻¹. HRMS (EI): calcd for C₂₇H₂₄N (M – C₃H₅O₂)⁺ 362.1903, found 362.1911.

Ethyl 2-(*Dibenzylamino*)-2-*phenyl*-2-*p*-tolylacetate (**9***k*). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.13 (t, *J* = 6.8 Hz, 3H), 2.34 (s, 3H), 3.65 (s, 4H), 4.17 (q, *J* = 6.8 Hz, 2H), 6.88–6.95 (m, 6H), 7.11–7.17 (m, 6H), 7.24–7.36 (m, 3H), 7.55–7.58 (m, 2H), 7.69–7.71 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.0, 21.0, 58.2, 61.1, 80.4, 125.9, 127.1, 127.2, 127.6, 128.4, 129.0, 129.3, 129.4, 136.7, 136.8, 139.7, 139.9, 172.3. IR (neat): 3087, 3027, 2978, 2844, 1733, 1494, 1455, 1221, 1190, 1029, 741, 695 cm⁻¹. HRMS (EI): calcd for C₂₈H₂₆N (M – C₃H₅O₂)⁺ 376.2060, found 376.2066.

Ethyl 2-(Dibenzylamino)-2-(4-methoxyphenyl)-2-phenylacetate (**9**). Colorless oil. ¹H NMR (400 MHz, $CDCl_3$): δ 1.13 (t, J = 6.9 Hz, 3H), 3.64 (s, 4H), 3.81 (s, 3H), 4.16 (q, J = 6.9 Hz, 2H), 6.86–6.96 (m, 8H), 7.11–7.12 (m, 4H), 7.25–7.37 (m, 3H), 7.60–7.68 (m, 4H). ¹³C NMR (100.5 MHz, $CDCl_3$): δ 14.0, 55,2, 58.1, 61.1, 80.2, 113.0, 125.9, 127.1, 127.2, 127.6, 129.0, 129.4, 130.7, 131.8, 139.7, 139.7, 158.6, 172.4. IR (neat): 3087, 3028, 2977, 2841, 1730, 1600, 1495, 1454, 1260, 1220, 1056, 1026, 753, 697 cm⁻¹. HRMS (EI): calcd for $C_{28}H_{26}NO$ (M – $C_3H_5O_2$)⁺ 392.2009, found 392.2010.

Ethyl 2-(*Dibenzylamino*)-2-*phenyl*-2-(*thiophen*-3-*yl*)*acetate* (*9m*). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.15 (t, *J* = 6.9 Hz, 3H), 3.80 (d, *J* = 14.6 Hz, 2H), 3.85 (d, *J* = 14.6 Hz, 2H), 4.01 (qd, *J* = 6.9, 11.0 Hz, 1H), 4.16 (qd, *J* = 6.9, 11.0 Hz, 1H), 6.95–7.05 (m, 7H), 7.16–7.31 (m, 9H), 7.67–7.70 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 13.9, 57.0, 61.4, 77.7, 125.7, 125.8, 126.2, 127.4, 127.6, 127.9, 128.4, 128.5, 129.0, 139.5, 141.0, 143.9, 171.9. IR (neat): 3083, 3027, 2979, 2843, 1728, 1492, 1451, 1221, 1026, 749, 698 cm⁻¹. HRMS (EI): calcd for C₂₅H₂₂NS (M – C₃H₅O₂)⁺ 368.1468, found 368.1481.

Ethyl 2-(*Dibenzylamino*)-2-phenylbut-3-ynoate (**9n**). Colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 1.04 (t, *J* = 7.3 Hz, 3H), 2.90 (s, 1H), 3.68 (s, 4H), 3.76 (qd, *J* = 7.3, 14.0 Hz, 1H), 3.94 (qd, *J* = 7.3, 14.0 Hz, 1H), 7.01–7.09 (m, 6H), 7.16–7.31 (m, 7H), 7.99–8.02 (m, 2H). ¹³C NMR (125.8 MHz, CDCl₃): δ 13.6, 56.8, 62.1, 74.2, 77.4, 78.5, 126.4, 127.5, 128.0, 128.3, 128.6, 129.1, 137.7, 139.2, 169.8. IR (neat): 3284, 3086, 3028, 2980, 2845, 1740, 1494, 1453, 1227, 1029, 745, 696 cm⁻¹. HRMS (EI): calcd for $C_{26}H_{25}NO_2$ (M)⁺ 383.1885, found 383.1885.

Ethyl 2-(Dibenzylamino)-2-p-tolylbutanoate (**11b**). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 0.58 (t, J = 6.9 Hz, 3H), 1.30 (t, J = 7.3 Hz, 3H), 1.78 (dq, J = 6.9, 14.2 Hz, 1H), 2.22 (dq, J = 6.9, 14.2 Hz, 1H), 2.32 (s, 3H), 3.80 (d, J = 15.1 Hz, 2H), 3.90 (d, J = 15.1 Hz, 2H), 4.17 (dq, J = 7.3, 11.0 Hz, 1H), 4.24 (dq, J = 7.3, 11.0 Hz, 1H), 7.08–7.26 (m, 12H), 7.42–7.45 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 9.8, 14.5, 21.0, 32.5, 55.0, 60.3, 75.6, 126.4, 127.8, 127.9, 128.5, 128.6, 136.6, 138.2, 140.7, 172.0. IR (neat): 3085, 3027, 2978, 2854, 1721, 1494, 1453, 1222, 1097, 1026, 747, 698 cm⁻¹. HRMS (EI): calcd for C₂₄H₂₆N (M – C₃H₅O₂)⁺ 328.2060, found 328.2056.

Ethyl 2-(Dibenzylamino)-2-(4-methoxypheny)butanoate (**11c**). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 0.57 (t, *J* = 7.3 Hz, 3H), 1.31 (t, *J* = 7.3 Hz, 3H), 1.75 (dq, *J* = 7.3, 14.6 Hz, 1H), 2.23 (dq, *J* = 7.3, 14.6 Hz, 1H), 3.78 (d, *J* = 15.1 Hz, 2H), 3.79 (s, 3H), 3.90 (d, *J* = 15.1 Hz, 2H), 4.18 (dq, *J* = 7.3, 14.1 Hz, 1H), 4.24 (dq, *J* = 7.3, 14.1 Hz, 1H), 6.85–6.89 (m, 2H), 7.08–7.24 (m, 10H), 7.46–7.51 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 9.8, 14.5, 32.6, 54.9, 55.2, 60.3, 75.3, 113.1, 126.4, 127.8, 128.6, 129.1, 133.3, 140.8, 158.4, 172.2. IR (neat): 3062, 3028, 2979, 2838, 1719, 1612, 1494, 1297, 1250, 1030, 910, 832, 734, 697 cm⁻¹. HRMS (EI): calcd for C₂₄H₂₆NO (M – C₃H₅O₂)⁺ 344.2014, found 344.2007.

Ethyl 2-(4-Chlorophenyl)-2-(dibenzylamino)butanoate (**11d**). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 0.54 (t, *J* = 6.9 Hz, 3H), 1.32 (t, *J* = 7.3 Hz, 3H), 1.70 (dq, *J* = 6.9, 13.7 Hz, 1H), 2.24 (dq, *J* = 6.9, 13.7 Hz, 1H), 3.79 (d, *J* = 15.1 Hz, 2H), 3.86 (d, *J* = 15.1 Hz, 2H), 4.20 (dq, *J* = 7.3, 14.2 Hz, 1H), 4.26 (dq, *J* = 7.3, 14.2 Hz, 1H), 7.10–7.25 (m, 10H), 7.30–7.33 (m, 2H), 7.55–7.59 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 9.7, 14.5, 32.5, 54.9, 60.5, 75.4, 126.6, 127.9, 128.0, 128.6, 129.5, 132.8, 140.0, 140.4, 171.4. IR (neat): 3085, 3028, 2979, 2853, 1721, 1492, 1454, 1224, 1098, 1014, 830, 746, 698 cm⁻¹. HRMS (EI): calcd for C₂₃H₂₃ClN (M – C₃H₅O₂)⁺ 348.1514, found 348.1503.

Ethyl 2-(*Dibenzylamino*)-2-(*naphthalen-1-yl*)*butanoate* (**11e**). White solid; mp 113–114 °C; ¹H NMR (400 MHz, CDCl₃): δ 0.36 (t, *J* = 7.3 Hz, 3H), 1.37 (t, *J* = 6.7 Hz, 3H), 2.38 (q, *J* = 7.3 Hz, 2H), 3.92 (d, *J* = 14.7 Hz, 2H), 4.00 (d, *J* = 14.7 Hz, 2H), 4.33–4.41 (m, 2H), 7.07–7.13 (m, 11H), 7.37–7.52 (m, 4H), 7.76–7.86 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 10.5, 14.5, 30.4, 56.6, 60.4, 77.2, 73.3, 124.4, 125.1, 125.4, 126.4, 126.8, 127.4, 127.8, 128.8, 129.0, 129.2, 131.7, 134.7, 135.9, 140.8, 172.8. IR (neat): 3061, 3026, 2977, 2864, 1720, 1601, 1495, 1454, 1377, 1218, 1107, 1028, 967, 779, 748, 698 cm⁻¹. HRMS (EI): calcd for C₂₇H₂₆N (M – C₃H₅O₂)⁺ 364.2060, found 364.2043.

Ethyl 2-(*Dibenzylamino*)-2-ethyl-4-phenylbut-3-ynoate (**11f**). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 0.99 (t, J = 7.3 Hz, 3H), 1.31 (t, J = 7.1 Hz, 3H), 1.88 (dq, J = 7.3, 13.9 Hz, 1H), 1.98 (dq, J = 7.3, 13.9 Hz, 1H), 3.80 (d, J = 14.9 Hz, 2H), 3.97 (d, J = 14.9 Hz, 2H), 4.15 (m, 2H), 7.09–7.22 (m, 6H), 7.30–7.35 (m, 7H), 7.46–7.49 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 9.5, 14.2, 32.1, 55.9, 61.4, 71.5, 86.7, 86.8, 123.0, 126.5, 127.8, 128.2, 128.2, 128.6, 131.9, 140.5, 171.2. IR (neat): 3028, 1734, 1600, 1491, 1455, 1299, 1227, 1131, 1071, 1028, 970, 757, 698 cm $^{-1}$.HRMS (EI): calcd for $C_{25}H_{24}N$ (M - $C_{3}H_{5}O_{2})^{+}$ 338.1903, found 338.1898.

Preparation of *α*,*α*-Disubstituted Amino Acid Ethyl Esters 12a–d: Typical Procedure (Table 6, Entry 2). Under an argon atmosphere, to *N*,*N*-dibromodimethylhydantoin (63.0 mg, 0.22 mmol) were successively added a solution of amino ketene silyl acetal 10f (107.8 mg, 0.22 mmol) in EtCN (1.0 mL), BF₃·OEt₂ (0.028 mL, 0.22 mmol), and RMgBr (0.44 mmol) at -78 °C. The reaction mixture was warmed to ambient temperature with stirring for 1 h. It was quenched with saturated aqueous NaHCO₃ (10 mL). The layers were separated, and the aqueous layer was extracted with ethyl acetate (30 mL × 3). The combined organic extracts were washed with brine, dried over anhydrous Na₂SO₄, and concentrated in vacuo. The crude product was purified by preparative TLC on silica gel (developed with *n*-hexane/AcOEt 15/1) to give adduct 12.

Ethyl 2-(Dibenzylamino)-2-methyl-4-phenylbut-3-ynoate (**12***a*). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.31 (t, *J* = 7.1 Hz, 3H), 1.60 (s, 3H), 3.81 (d, *J* = 14.9 Hz, 2H), 3.94 (d, *J* = 14.9 Hz, 2H), 4.12–4.21 (m, 2H), 7.10–7.23 (m, 6H), 7.31–7.35 (m, 3H), 7.36–7.40 (m, 4H), 7.45–7.48 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 14.1, 26.9, 55.9, 61.7, 65.8, 85.8, 87.6, 122.9, 126.6, 127.9, 128.2, 128.2, 128.6, 131.9, 140.6, 172.1. IR (neat): 3063, 3025, 2984, 2937, 1739, 1599, 1493, 1455, 1373, 1234, 1118, 1027, 951, 859, 756, 697 cm⁻¹. HRMS (EI): calcd for C₂₄H₂₂N (M – C₃H₅O₂)⁺ 324.1747, found 324.1754.

Ethyl 2-(Dibenzylamino)-2-(2-phenylethynyl)but-3-enoate (12c). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.21 (t, J = 7.1 Hz, 3H), 3.71 (d, J = 14.6 Hz, 2H), 3.83 (dq, J = 7.1, 10.8 Hz, 1H), 3.87 (d, J = 14.6 Hz, 2H), 3.98 (dq, J = 7.1, 10.8 Hz, 1H), 5.28 (dd, J = 1.1, 9.8 Hz, 1H), 5.86 (dd, J = 1.1, 17.2 Hz, 1H), 6.05 (dd, J = 9.8, 17.2 Hz, 1H), 7.09–7.20 (m, 6H), 7.31–7.38 (m, 7H), 7.56–7.59 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 13.9, 55.9, 61.9, 73.2, 83.5, 89.5, 119.0, 122.8, 126.6, 127.7, 128.3, 128.4, 129.1, 132.0, 137.7, 139.6, 169.9. IR (neat): 3062, 3027, 2932, 2843, 1739, 1598, 1491, 1454, 1443, 1225, 1124, 1070, 1029, 990, 935, 757, 744, 696 cm⁻¹. HRMS (EI): calcd for $C_{23}H_{22}N$ (M – $C_{3}H_5O_2$)⁺ 336.1747, found 336.1756.

Ethyl 2-(Dibenzylamino)-2,4-diphenylbut-3-ynoate (**12d**). Colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 1.08 (t, J = 7.1 Hz, 3H), 3.77 (s, 4H), 3.83 (dq, J = 7.1, 10.7 Hz, 1H), 3.98 (dq, J = 7.1, 10.7 Hz, 1H), 7.01–7.11 (m, 6H), 7.22–7.34 (m, 7H), 7.37–7.40 (m, 3H), 7.59–7.62 (m, 2H), 8.04–8.07 (m, 2H). ¹³C NMR (100.5 MHz, CDCl₃): δ 13.7, 56.5, 62.0, 74.4, 84.7, 89.4, 122.9, 126.4, 127.5, 128.1, 128.3, 128.4, 128.5, 129.2, 132.1, 138.4, 139.3, 170.2. IR (neat): 3061, 3028, 1740, 1598, 1490, 1449, 1369, 1220, 1116, 1068, 1048, 1029, 981, 794, 756, 695 cm⁻¹. HRMS (EI): calcd for C₂₉H₂₄N (M – C₃H₅O₂)⁺ 386.1903, found 386.1903.

ASSOCIATED CONTENT

Supporting Information

¹H NMR and ¹³C NMR spectra of **1a**,**b**, **2a**–**e**, **3**, **4**, **10b**–**f**, **9a**–**n**, **11b**–**f**, and **12a**–**d** and NOESY spectra of **10c**. This material is available free of charge via the Internet at http://pubs.acs.org.

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